

SAFETY DATA SHEET

SECTION 1: Identification

Product Name: FORM #768 1312E A COMP Product Code: 768 1312E A

Trade Name: 1312E Part A

Emergency phone

Supplier and manufacturer:

PERS 800-633-8253

MADEWELL PRODUCTS CORPORATION

7561 INDUSTRIAL COURT

ALPHARETTA GA 30004

PHONE: 770-475-8199

FAX: 770-475-8167

SECTION 2: Hazard(s) Identification

GHS Ratings:

Skin corrosion/irritation	2	Reversible adverse effects in dermal tissue, Draize score: $\geq 2.3 < 4.0$ or persistent inflammation
Serious eye damage/eye irritation	2A	Eye irritant: Subcategory 2A, Reversible in 21 days
Respiratory sensitization	1	Respiratory sensitizer
Skin sensitization	1	Skin sensitizer
Carcinogenicity	1B	Presumed Human Carcinogen, Based on demonstrated animal carcinogenicity

GHS Hazards

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
H350	May cause cancer

GHS Precautions

P201	Obtain special instructions before use
P202	Do not handle until all safety precautions have been read and understood
P261	Avoid breathing dust/fume/gas/mist/vapours/spray
P264	Wash hands thoroughly after handling
P272	Contaminated work clothing should not be allowed out of the workplace
P280	Wear protective gloves/protective clothing/eye protection/face protection
P281	Use personal protective equipment as required
P285	In case of inadequate ventilation wear respiratory protection
P321	Specific treatment (see instructions on this label)
P362	Take off contaminated clothing and wash before reuse
P363	Wash contaminated clothing before reuse
P302+P352	IF ON SKIN: Wash with soap and water
P304+P341	IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305+P351+P338	IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing
P308+P313	IF exposed or concerned: Get medical advice/attention
P332+P313	If skin irritation occurs: Get medical advice/attention
P333+P313	If skin irritation or a rash occurs: Get medical advice/attention
P337+P313	If eye irritation persists, get medical advice/attention
P342+P311	Call a POISON CENTER or doctor/physician
P405	Store locked up

Signal Word: Danger**SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS number	Weight Concentration %
BISPHENOL-A/EPICHLOROHYDRIN EPOXY RESIN	25068-38-6	80.00% - 90.00%
GLYCIDYL ETHER C12-C14 ALCOHOLS	68609-97-2	10.00% - 20.00%

SECTION 4: First Aid Measures

Inhalation: Move person to fresh air. Get medical attention if symptoms develop.

Eye contact: Bathe the eye with running water for at least 15 minutes, lifting upper and lower eyelids. Get medical attention if symptoms persist.

Skin contact: Drench the affected area immediately with plenty of water, remove contaminated clothing. Wash thoroughly with soap and water for at least 15 minutes. Seek medical attention if irritation, rash, or other adverse effects occur.

Ingestion: DO NOT induce vomiting; rinse mouth then drink plenty of water; get medical attention if symptoms persist.

Most important symptoms and effects, both acute and delayed

Skin irritation, allergic reactions.

SECTION 5: Fire Fighting Measures

Flash Point: 252 C (486 F)

LEL: N/A

UEL: N/A

Extinguishing media: Carbon dioxide, alcohol resistant foam, dry chemical, water fog; use water spray to cool fire-exposed containers. Do not use direct water stream which may spread fire.

Unusual fire/ expl. hazards: Exposure to decomposition products may be harmful to health; combustion products may include but are not limited to: carbon monoxide, carbon dioxide, phenolics; smoke may contain particles of the original material as well. Prevent fire-fighting waters from entering sewer or waterways.

Fire equipment: Use protective fire fighting clothing and positive pressure self-contained breathing apparatus to protect against potential harmful and/or irritating fumes. Do not use high volume water jet as this may spread the area of the fire.

SECTION 6: Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

Isolate area; ensure adequate ventilation; use appropriate personal protection equipment; avoid breathing mist, vapors, spray; avoid contact with skin, eyes and clothing; keep unnecessary and unprotected personnel from entering the involved area.

Environment precautions;

Prevent contamination of soil and water. Prevent from spreading or entering into drains ditches, waterways by using sand, earth or appropriate barriers.

Method and material for containment and cleaning up

Absorb with sand, diatomaceous earth or universal binders and collect into suitable disposal container. Dispose of in accordance with applicable local and federal environmental control laws and regulations.

SECTION 7: Handling and Storage

Precautions for safe handling

Ensure adequate ventilation of workplace and storage areas; avoid skin contact; do not breathe mist, vapors, spray; use recommended personal protective equipment; wash thoroughly after handling. Do not eat, drink or smoke in the work area. Avoid use of electric band heaters (failures of such heaters have been reported to cause drums of liquid epoxy resin to explode and catch fire). Never apply a direct flame to any container of product.

Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well-ventilated place. Keep away from incompatible materials. Keep container tightly closed. Recommended storage temperature: 10-35C (50-95F)

SECTION 8: Exposure Controls/Personal Protection

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
BISPHENOL-A/EPICHLOROHYDRIN EPOXY RESIN 25068-38-6	Not Established	Not Established	Not Established
GLYCIDYL ETHER C12-C14 ALCOHOLS 68609-97-2	Not Established	Not Established	Not Established

Occupational exposure limits: OSHA/PEL: None established.

Ensure adequate ventilation through local exhaust.

Follow good industrial workplace practices; do not eat, drink or smoke while handling; wash hands before breaks and at end of workshift; follow recommendations in this SDS.

Eye/face protection

Use safety glasses with side shields.

Skin protection

Wear impervious clothing as necessary to protect against product contact. Necessity for boots, apron, face shield, etc. will be dependent on any hazards presented in the work process.

Respiratory protection

Although no exposure limits have been established, respiratory protection may be of use if any respiratory irritation or discomfort is noted; if the material is processed at elevated temperatures without adequate ventilation it may be necessary to wear an air-purifying respirator with organic vapor cartridge; respirator use should follow the guidelines of an established respiratory protection program in compliance with 29CFR1910.134.

Hand protection

Wear nitrile rubber, nitrile, neoprene, PVC or other suitable impervious gloves. Gloves selected must have a breakthrough rating appropriate for the work shift.

Other protective equipment

The type and degree of personal protective equipment appropriate will depend on the specific work operation. Eye wash stations and emergency showers should be available.

SECTION 9: Physical and Chemical Properties

Physical state: Viscous liquid

Initial Boiling Point: 200C

Melting Point: Not applicable

Type of Odor: Slight ethereal odor

Odor Threshold: Not determined

Flammability Classification: Combustible IIIB

Flash Point: 252C (486F) (PMCC)

Vapor Pressure: <0.001 mmHg@32C

Vapor Density: >1

Evaporation Rate: <1

Decomposition Temperature: >200C

Solubility in Water: Insoluble

pH: Approximately neutral (1:1 in water)

Octanol/Water Partition Coefficient (log Pow): 3

Autoignition Temperature: >300C (>572F)

Specific Gravity: 1.594 at 20C

Viscosity:

Boiling Range 218 to 2230 °C

SECTION 10: STABILITY AND REACTIVITY

Reactivity

No dangerous reaction is known under normal use and storage conditions.

Stability: Stable under normal use and storage conditions.

Possibility of hazardous reactions:

Conditions to avoid: Elevated temperatures

Materials to avoid: Strong oxidizing agents

Hazardous decomposition products: By fire: carbon monoxide, aldehydes

STABLE

Hazardous polymerization will not occur.

SECTION 11: Toxicological Information

Acute Oral Toxicity: LD50(rat): >5000 mg/kg

Acute Dermal Toxicity: LD50(rabbit); 20,000 mg/kg

Skin Corrosion/irritation (rabbit): Causes slight skin irritation

Serious Eye Damage eye Irritation (rabbit): Causes serious eye irritation; corneal injury is not likely.

Mixture Toxicity

Component Toxicity

25068-38-6 BISPHENOL-A/EPICHLOROHYDRIN EPOXY RESIN

Oral LD50: 5,000 mg/kg (RAT)

68609-97-2 GLYCIDYL ETHER C12-C14 ALCOHOLS

Dermal LD50: 4,500 mg/kg (RABBIT)

Skin: Causes mild skin irritation; may cause sensitization; once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Eyes: Causes serious eye irritation; pain, irritation, watering, redness.

Ingestion: Low toxicity; incidental ingestion of small amounts not anticipated to be harmful.

Inhalation: Low volatility; not expected to be a significant route of exposure.

Specific Target Organ Toxicity - single exposure (STOT-se): Not classified based on available data.

Specific Target Organ Toxicity - repeated exposure (STOT-re): Not classified based on available data.

Effects of Overexposure

Carcinogenicity: Not Classified based on available data., Not listed by IARC,NTP,OSHA

<u>CAS Number</u>	<u>Description</u>	<u>% Weight</u>	<u>Carcinogen Rating</u>
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Potential Chronic Health Effects: 90 day (rat) Repeated Dose Oral Toxicity Study NOAEL: 50 mg/kg

SECTION 12 - ECOLOGICAL INFORMATION

Acute/prolonged toxicity to fish

LC50 (Fathead minnow) (96-hr): 3.1 mg/l

Acute/prolonged toxicity to aquatic invertebrates

EC50 (Daphnia magna) (24-hr): 3.6 mg/l

Acute/prolonged toxicity to aquatic plants

No data available

Toxicity of bacteria, to soil dwelling organisms and to terrestrial plants

No Data available

Chronic toxicity to aquatic organisms

No data available

General effect

Note that product is essentially water insoluble; not expected to present a marine hazard

Persistence and degradability

Biodegradation rate: 5% after 28 days (not readily biodegradable)

Bioaccumulative potential

BCF = 31, Log Pow = 3 (low potential to bioaccumulate in aquatic organisms)

Mobility in soil

No data available

Results of PBT and vPvB assessment (EC reg. 453/2010)

Not classified as persistent, bioaccumulative and toxic

Not classified as very persistent or very bioaccumulative

Component Ecotoxicity**SECTION 13 - DISPOSAL CONSIDERATIONS****Waste treatment methods**

Disposal: Do not dump to ground, sewers or watercourses. Reuse uncontaminated material when possible. All methods of disposal must be in compliance with all applicable federal, state and local environmental control laws and regulations. Waste characterization according to RCRA guidelines and compliance with applicable laws are the responsibility solely of the waste generator.

Container disposal: Containers should be drained of all residual product prior to disposal; empty/clean containers should be recycled; incinerate or landfill when recycling is not feasible.

SECTION 14 - TRANSPORT INFORMATION**Shipping description**

DOT: Not regulated as hazardous for transport

IMDG:

UN3082 Environmentally hazardous substance, liquid, n.o.s. (epoxy resin)

Hazard Class: 9

Packing Group: PG III

EmS No.: F-A, S-F

Cargo/passenger Packing Instruction: 964

Additional Information: MARINE POLLUTANT

Classification of the material for transportation purposes may vary by container volume as well as regional or country variations in regulations.

<u>Agency</u>	<u>Proper Shipping Name</u>	<u>UN Number</u>	<u>Packing Group</u>	<u>Hazard Class</u>
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SECTION 15 - REGULATORY INFORMATION**Safety, health and environmental regulations/legislation specific for the substance or mixture**

SARA Title III Section 311/312 (40CFR370): Acute health hazard

SARA Title III Section 313 (40CFR372): No reportable components

CERCLA Statue (40CFR302): No reportable quantity components

TSCA Inventory Status: Reported/included

Canadian DSL Status: Reported/included

Canadian WHMIS Classification: D2B

Chemicals known to the State of California to cause cancer or reproductive toxicity: THIS PRODUCT CONTAINS

ePICHLOROHYDRIN cas# 106-89-8 (10 ppm maximum).

<u>Country</u>	<u>Regulation</u>	<u>All Components Listed</u>
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SECTION 16 - OTHER INFORMATION

HMIS ratings:

Health 2

Flammability 1

Reactivity 0

(Personal protective equipment selection is best assigned by the user after performing a hazard assessment on the product as it is to be used in the specific work process.)

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Hazardous Material Information System (HMIS)

HEALTH	0
FLAMMABILITY	0
PHYSICAL HAZARD	0
PERSONAL PROTECTION	

HMIS & NFPA Hazard Rating

Legend

* = Chronic Health Hazard

0 = INSIGNIFICANT

1 = SLIGHT

2 = MODERATE

3 = HIGH

Reviewer Revision

Date Prepared: 3/27/2025